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(58) Field of search

A5B

(54) Topical delivery system for skin treatment compositions

(57) The delivery system is formed of a water-in-volatile silicone emulsion which includes an interior aqueous phase and an exterior silicone phase containing the active ingredient. A volatile silicone fluid and a non-ionic lipophilic low hydrophilic-lipophilic balance (HLB) emulsifier are employed in forming the emulsion. The system may be employed together with e.g. sunscreen agents, topically active steroids, fragrance oils, moisturizers, anti-perspirants, humectants, and cosmetic compositions.

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SPECIFICATION

Topical delivery system and skin treatment compositions employing such system

- 5 The present invention relates to a system for use in the topical delivery of active ingredients which system is formed of a thin water-in-volatile silicone emulsion using a non-ionic lipophilic emulsifier to form the emulsion, and to skin treatment compositions which employ such system to topically deliver an active ingredient. More specifically, the present invention comprises a delivery system in the form of a thin water-in-oil emulsion for delivering topically active ingredients to skin comprising a thin water-in-volatile
- 10 silicone emulsion, which is comprised of an interior aqueous phase and an exterior silicone phase comprising a volatile silicone fluid and from about 1 to about 10% by weight of an emulsifier therefor said emulsifier comprising a non-ionic lipophilic low hydrophilic-lipophilic balance (HLB) emulsifier having a hydrophilic-lipophilic balance of less than about 7, said % by weight being based on the total weight of the delivery system.
- 15 An ideal system for topically delivering an active ingredient should be as stable as possible and should deliver the ingredient in a manner such that it adheres to the skin for sufficient periods to obtain the required therapeutic or other benefits while other non-therapeutic components of the delivery system evaporate or are otherwise removed from the area of treatment. In an effort to develop an effective delivery system, Dow Corning has developed volatile silicone fluids, such as polydimethylcyclsiloxane, cyclomethicone and
- 20 hexamethyldisiloxane, for use in formulating water-in-oil emulsions. Such emulsions are taught by Dow Corning to be useful as cosmetics solvents, to improve lubricity and spreading properties of skin creams, lotions, bath oils, and suntan, shaving and stick products and in hair grooming products such as hair sprays and conditioners. One Dow Corning product, namely, Q2-3225C, which is a dispersion of cyclomethicone and dimethicone copolyol, is said to be useful in preparing water-in-oil emulsions which are delivery
- 25 systems for cosmetic ingredients such as emollients, moisturizers, sunscreens, antiperspirant salts and pigments. Furthermore, Dow Corning indicates that such emulsions feel very rich as they are applied, but quickly dry down to leave only the nonvolatile ingredients on the skin.
- The stability of the Dow Corning water-in-oil emulsions containing cyclomethicone is increased by including an electrolyte in the aqueous phase, such as sodium chloride, sodium citrate, magnesium sulfate
- 30 or aluminum chlorohydrate in a concentration of 1 to 3% by weight.
- In preparing the Dow Corning water-in-oil emulsion, silicon block polymers, such as dimethicone copolyol, are employed as the primary emulsifier whereas Pareth-15, which is a polyethylene glycol ether of a mixture of synthetic C₁₁₋₁₅ fatty alcohols with an average of 3 moles of ethylene oxide, is employed as a silicone co-emulsifier.
- 35 The Dow Corning system is an excellent means for delivering only certain types of active ingredients which are compatible with the volatile silicone and the emulsifiers employed. Thus, such system may be limited in its range of acceptability of active ingredients with which it may be employed.
- In accordance with the present invention, there is provided a delivery system for delivering topical active ingredients to the skin, which system is formed of a thin water-in-oil emulsion, usually in the form of a lotion,
- 40 but which may be in the form of a thin cream, wherein the exterior silicone phase includes a volatile silicone, the active ingredient, as well as a emulsifier which is formed of a non-ionic lipophilic low HLB (hydrophilic-lipophilic balance) emulsifier. The delivery system of the invention has excellent stability and does not require an inorganic salt to stabilize the emulsion, as in the case of prior art silicon emulsions as discussed above.
- 45 Surprisingly, it has been found that silicon block polymers, such as dimethicone copolyol, which are essential in the Dow Corning system, discussed above, are not necessary and are not employed in the delivery system of the invention. Thus, the delivery system of the invention is not limited in the types of active ingredients employed as is the Dow Corning system. For example, the delivery system of the invention may be used in conjunction with fragrance oils, moisturizers, humectants, emollients, topically
- 50 active drugs, other skin care and cosmetic ingredients, such as excipients, colorants, preservatives, diluents and the like.
- The emulsion forming the delivery system of the invention, which will usually and preferably be in the form of a thin liquid emulsion or lotion, provides an elegant means of depositing a desired active ingredient or drug on skin. Since volatile silicone forms the external phase of the emulsion, the thin emulsions or
- 55 lotions formed therewith have superior spreading properties. Traditional water/oil emulsions are perceived as having an oily or greasy feel and do not spread well on skin. Water/volatile silicone emulsions in accordance with the invention have a unique non-greasy, rich feel on application and quickly dry (the silicone and water evaporate) leaving a silky non-tacky feel on skin.
- The delivery system of the invention will have a viscosity which preferably is less than 10 centipoises depending on the particle size of the emulsion formed and this may vary from a lotion to a cream. The
- 60 smaller the particle size the more viscous the emulsion. Generally, the emulsion forming the delivery system of the invention will have an average particle size of less than 1 micron, depending upon the ultimate use of the emulsion and the active ingredient present therein.
- The drying time of the water-in-oil delivery systems of the invention on skin can be varied using different
- 65 blends of volatile silicone. Volatile silicones have extremely low surface tension and water like feel. The

emulsions formed are also less likely to separate since volatile silicones have a specific gravity close to that of water.

A unique advantage and property of the system of the invention resides in that very thin water-in-oil emulsions may be formed, that is having a viscosity of less than 10 centipoises, which are substantially stable at 48°C for more than 1 month. These thin emulsions contain relatively large amounts of water, for example, more than about 65% by weight. The thin emulsions of the invention may be used in normally alcohol-containing formulation such as in colognes, after-shaves, preshaves, skin-toners (astringents), hydrocarbon sprays and non-aerosol pump sprays and may contain 15 to 30% alcohol which is substantially less alcohol than normally used in such products. For example, conventional colognes contain up to 90% alcohol. Thus, since the above products contain less alcohol than normally found they are less flammable and cause less stinging than prior art products while providing for reduced evaporation of fragrance from the skin (due to reduced alcohol content). Furthermore, alcohol may be included in the water-in-oil systems and products of the invention without causing cream formation or separation of phases or other instability.

Use of the water-in-oil system of the invention offers the following additional advantages:

The entire emulsion of the invention is processed cold using two liquids to form the emulsion. The delivery system of the invention is non-comedogenic (does not clog pores), exhibits a cooling effect on skin and exhibits very low irritation potential since typically less than 10% of the emulsion is left on skin. Emulsions of the invention exhibit excellent freeze/thaw and elevated temperature stability. Emulsions of the invention also exhibit little viscosity change at temperatures up to 48°C.

Emulsion of the invention de-tackify the skin feel of many ingredients. As seen hereinafter, many humectants exhibit much greater hydrating activity in the delivery system of the invention versus typical emulsifying systems.

The films left on the skin from the delivery system of the invention are very wash resistant and sweat resistant making this emulsion system an ideal vehicle for sunscreens. Since such emulsion system is not sticky or tacky, sand will not adhere to skin coated with such emulsion system.

In carrying out the present invention, the volatile silicone will be present in the delivery system of the invention in an amount of within the range of from about 5 to about 40% by weight and preferably from about 10 to about 25% by weight based on the total weight of the delivery system, and the non-ionic lipophilic low HLB emulsifier will be present in an amount of within the range of from about 1 to about 10% by weight and preferably from about 1 to about 5% by weight based on the total weight of the delivery system. Thus, in the oil or silicone phase, the volatile silicone will be employed in a weight ratio to the non-ionic emulsifier of within the range of from about 0.5:1 to about 40:1, and preferably from about 1:1 to about 25:1.

As indicated, an alcohol such as ethanol and/or isopropanol will be present, preferably in the silicon phase, in an amount within the range of from about 5 to about 30% and preferably from about 10 to about 25% by weight of the delivery system.

In forming the aqueous phase, water will be present in an amount of within the range of from about 30 to about 85% by weight and preferably from about 35 to about 70% by weight, based on the total weight of the delivery system.

Where the delivery system of the invention includes less than 15% by weight alcohol, a preservative may be included in an amount within the range of from about 0 to about 2% and preferably from about 0.5 to about 1.5% by weight based on the total weight of the delivery system.

Examples of volatile silicones which may be employed in the delivery system of the invention include, but are not limited to, polydimethylcyclsiloxanes, namely, cyclomethicone tetramer (D_4), also referred to as octamethylcyclotetrasiloxane, cyclomethicone pentamer (D_5), also referred to as decamethylcyclopentasiloxane, and hexamethyldisiloxane.

Non-ionic lipophilic low HLB emulsifiers which are used in the delivery system of the invention will have an HLB of less than about 7 and preferably from about 3 to about 7, and include, but are not limited to, glyceryl monoisostearate, triglyceryl diisostearate, dioleoyl methyl glucoside, polyethylene glycol (22) dodecyl copolymer, triglyceryl diisostearate, sorbitan monooleate, polyglyceryl-2-sesquioleate, sorbitan diisostearate or mixtures of any two or more thereof, with glyceryl monoisostearate, triglyceryl diisostearate and dioleoyl methyl glucoside being preferred.

As indicated, the delivery system may also optionally include a preservative such as methyl paraben, propyl paraben, butyl paraben, benzyl alcohol, imidazolidinyl urea, or dimethyldimethoyl-hydantoin and the parabens or mixtures thereof being preferred.

The delivery system of the invention is especially effective in delivering a sunscreen agent to the skin. The sunscreen, examples of which include, octyldimethyl-p-aminobenzoic acid, benzophenone-3, octylmethoxycinnamate or other category I OTC sunscreen agents will be present in the silicone phase in an amount within the range of from about 1 to about 15% based on the combined weight of the sunscreen and delivery system. As is the case with films of other active ingredients produced on skin employing the present invention, the sunscreen film produced on the skin is quite substantive, that is, will last a long time, and will not be removed by perspiration, water or by swimming, but may be removed by washing with soap.

A wide variety of active ingredients may be incorporated in the delivery system of the invention. Thus, in one embodiment of the invention, anti-perspirants, which are usually tacky, such as aluminum chlorohydroxide or other category I OTC antiperspirants may be incorporated into the silicone phase of the delivery

system in an amount of within the range of from about 10 to about 30% based on the total weight of the delivery system and active ingredient and thereby made non-sticky or non-tacky.

The delivery system of the invention may include a compatible skin soothing emollient such as C_{12} -alcohol benzoate, dimethylsilicone fluid or phenylsilicone fluid, in an amount of within the range of from about 1 to about 5% by weight.

In a preferred embodiment, moisturizers (or humectants) such as glycerol (glycerin), polyethylene glycols (for example, Carbowax 400), panthenol, sorbitol or propylene glycol may be incorporated into the water phase of the delivery system in an amount within the range of from about 0.1 to about 30% and preferably from about 1 to about 25%, based on the combined weight of the delivery system and active ingredient.

Glycerol (glycerin) is the preferred moisturizer and when employed in the delivery system of the invention, hydration obtained is 2 to 3 times greater than where the other mentioned moisturizers are employed.

The resulting moisturizing composition of the invention when applied to skin produces a moisturizer film which is substantive, that is, it produces long-lasting moisturizing properties. In fact, the moisturizing film obtained lasts surprisingly longer than films produced by conventional oil-in-water emulsions.

Fragrances may also be incorporated into the silicone phase of the delivery system in an amount within the range of from about 0.1 to about 20% based on the combined weight of the fragrance and delivery system of the invention. The fragrance-delivery system of the invention when applied to skin fixes a substantive fragrance film on the skin which resists water but which can be removed by washing with soap and water. Furthermore, since processing is conducted without heat, there is no loss of fragrance during processing.

Topically active drugs, such as steroids, for example, 2-(acetyloxy)-9-fluoro-1',2',3',4'-tetrahydro-11 β -hydroxypregna-1,4-dieno[16 α , 17-b]-naphthalene-3,20-dione, 21-chloro-9-fluoro-1',2',3',4'-tetrahydro-11 β -hydroxypregna-1,4-dieno[16 α -17-b]naphthalene-3,20-dione, (11 β , 16 α)-9-fluoro-1',2',3',4'-tetrahydro-11-hydroxy-3,20-dioxo-pregna-1,4-dieno[16 α , 17-b]naphthalen-21-oic acid, 1-methylethyl ester, or (11 β , 16 α)-9-fluoro-11-hydroxy-3,20-dioxopregna-1,4-dieno[16, 17-d]cyclohexen-21-oic acid, 1-methylethyl ester, with halcinonide being preferred, may also be incorporated into the silicone phase of the delivery system of the invention in an amount within the range of from about 0.005 to about 0.6% based on the combined weight of the active ingredient and delivery system. When the steroid or other topically active drug delivery system is applied to skin, as the silicone evaporates, flux or concentration of active ingredient increases (increasing gradient) to give better skin penetration since there is more during force into the skin.

In all of the above systems, since the silicone evaporates off, it cannot interfere with the therapeutic action of the active ingredient.

Preferred delivery systems of the invention are as follows:

35	<i>Ingredient</i>	<i>% by weight Based on Total System</i>	35
40	Volatile silicone (decamethyl cyclopentasiloxane)	10 to 25	40
45	Non-ionic emulsifier (dioleyl methyl glucoside)	1 to 5	
	Deionized water	35 to 70	45
	Alcohol	10 to 25	

The compositions of the invention are formulated, without heat, as follows.

The aqueous phase is prepared by forming a solution of deionized water, optionally a stabilizer salt and preservatives.

The oil (silicone phase) is formed by mixing volatile silicone, non-ionic emulsifier and active ingredient until homogeneous.

The aqueous phase is slowly added to the oil phase with high speed (preferably propeller) mixing. As the aqueous phase is added emulsification begins almost immediately. Propeller mixing is continued until an average particle size of less than 10 microns is obtained. The mixture is then pumped to a homogenizer wherein the particle size is further reduced to less than 1 micron to produce a stable emulsion or delivery system containing the active ingredient. It may then be packaged until ready for use.

The following Examples represent preferred embodiments of the present invention.

Example 1

A stable thin water-in-oil sunscreen emulsion formulation, which includes the delivery system of the invention, having the following composition was prepared as described below:

5	Ingredient	Parts by Weight	5
	(A) Oil phase		
10	Octyldimethyl p-aminobenzoic acid (sunscreen)	3	10
	Cyclomethicone (D ₅)-(volatile silicone) (decamethylcyclopentasiloxane)	15	
15			15
	Dioleyl methyl glucoside (emulsifier)	3	
20	Ethyl alcohol	20	20
	(B) Aqueous phase		
	Deionized water	76	
25			25

The sunscreen formulation of the invention was prepared as follows.

The aqueous phase (B) containing water was added to oil phase (A) containing sunscreen active ingredient, volatile silicone, emulsifier and alcohol using an Eppenbach Homomixer. Mixing was continued for 30 minutes to form a thin water-in-oil emulsion having an average particle size of less than 1 micron.

30 When the sunscreen emulsion of the invention produced as described above was applied to skin, the water and volatile silicone evaporated off leaving a film of sunscreen agent on the skin which was resistant to water and perspiration, but was removable by washing with soap.

Example 2

35 A stable thin water-in-oil sunscreen emulsion formulation, which includes the delivery system of the invention, having the following composition is prepared as described below:

	Ingredient	Parts by Weight	
40	(A) Oil phase		40
	Octyldimethyl p-aminobenzoic acid (Escolol 507, Van Dyk)	8	
45	2-Hydroxy-4-methoxybenzophenone (Uvinul M40 benzophenone-3, GAF)	3	45
	2,2'-Dihydroxy-4-methoxy-benzophenone (Spectrosorb UV24, benzophenone-8, American Cyanamid)	0.5	
50	Decamethylcyclopentasiloxane (Volatile silicone fluid) (Silicone 7158, G.E.)	15	50
55	Dioleyl methyl glucoside (emulsifier)	5	55
	Propylene glycol butylated hydroxy anisole (Tenox 2, Eastman) (antioxidant)	0.1	
60	Ethyl alcohol (SDA 40 Reg)	10	60

(B) *Aqueous phase*

Deionized water 38

5 Glycerin

20

5

The sunscreen formulation of the invention is prepared as follows.

The aqueous phase (B) containing water and glycerine is added to oil phase (A) containing sunscreen active ingredients, volatile silicone fluid, emulsifiers, antioxidant and alcohol, using an Eppenbach Homomixer. Mixing is continued for 30 minutes to form a thin water-in-oil emulsion having an average particle size of less than 1 micron.

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When the sunscreen emulsion of the invention, produced as described above, is applied to skin, the water and volatile silicone evaporate off leaving a film of sunscreen agent on the skin which is resistant to water and perspiration, but is removable by washing with soap.

15

Example 3

15

A stable thin water-in-oil sunscreen emulsion in accordance with the present invention, which can be sprayed onto the skin by means of an aerosol or non-aerosol skin treatment system was prepared as described below.

20

In a second formulation, the composition of Example 1 or 2 is employed in a non-aerosol pump spray.

Example 4

25

A moisturizer formulation which includes the delivery system of the invention, having the following composition is prepared as described below.

	<i>Ingredient</i>	<i>Parts by Weight</i>	
30 (A)	<i>Oil phase</i>		30
	Cyclomethicone (D ₅)-(volatile silicone) (decamethylcyclopentasiloxane)	15	
35	Dioleyl methyl glucoside (emulsifier)	3	35
	Ethyl alcohol	20	
40 (B)	<i>Aqueous phase</i>		40
	Deionized water	76	
45	Glycerin (humectant)	10	45

The moisturizer formulation of the invention is prepared as follows.

50

The aqueous phase (B) containing water, and glycerin is added to oil phase (A) containing volatile silicone emulsifier using an Eppenbach Homomixer. Mixing is continued for 30 minutes until a thin water-in-oil emulsion forms having an average particle size of less than 1 micron.

50

When the moisturizer emulsion of the invention produced as described above was applied to skin, the water and volatile silicone evaporated off leaving a moisturizing film on the skin which was resistant to water and perspiration, but was removable by washing with soap.

Example 5

A pre-electric shave lotion which includes the delivery system of the invention, having the following composition is prepared as described below.

5	Ingredient	Parts by weight	5
	(A) Oil phase		
10	Finsolv TN C ₁₂₋₁₅ alcohol benzoate (emollient)	3	10
	Cyclomethicone (D ₅)-(volatile silicone) (decamethylcyclopentasiloxane)	15	
15	Dioleoyl methyl glucoside (emulsifier)	3	15
	Ethyl alcohol	20	
20	(B) Aqueous phase		20
	Deionized water	76	

25 The pre-electric shave lotion of the invention is prepared as follows.

The aqueous phase (B) containing water is added to oil phase (A) containing emollient, alcohol, volatile silicone and emulsifier using an Eppenbach Homomixer. Mixing is continued for 30 minutes until a thin water-in-oil emulsion is formed having an average particle size of less than 1 micron.

30 When the pre-shave emulsion of the invention produced as described above is applied to skin, the water and volatile silicone evaporate off leaving a film of emollient on the skin which is resistant to water and perspiration, but is removable by washing with soap.

Example 6

35 A thin water-in-oil after-shave emulsion formulation, which includes the delivery system of the invention, having the following composition is prepared as described below.

	Ingredient	Parts by weight	
40	(A) Oil phase		40
	C ₁₂₋₁₅ alcohol benzoate	3	
45	Cyclomethicone (D ₅)-(volatile silicone) (decamethylcyclopentasiloxane)	15	45
	Dioleoyl methyl glucoside (emulsifier)	3	
50	Ethyl alcohol	20	50
	Fragrance	10	
	(B) Aqueous phase		
55	Deionized water	76	55

The after-shave formulation of the invention was prepared as follows.

60 The aqueous phase (B) containing water was added to oil phase (A) containing alcohol, fragrance, emollient, volatile silicone and emulsifier using an Eppenbach Homomixer. Mixing is continued for 30 minutes until a thin water-in-oil emulsion is formed having an average particle size of less than 1 micron.

When the after-shave emulsion of the invention produced as described above is applied to skin, the water and volatile silicone evaporated off leaving a film of fragrance oil and emollient on the skin which is resistant to water and perspiration, but was removable by washing with soap.

Example 7

A thin water-in-oil cologne emulsion in accordance with the present invention is prepared as described in Example 6 except that 25 parts of ethyl alcohol and 25 parts fragrance are employed.

5 CLAIMS

1. A delivery system in the form of a thin water-in-oil emulsion for delivering topically active ingredients to skin comprising a thin water-in-volatile silicone emulsion, which is comprised of an interior aqueous phase and an exterior silicone phase comprising a volatile silicone fluid and from about 1 to about 10% by weight of an emulsifier therefor said emulsifier comprising a non-ionic lipophilic low hydrophilic-lipophilic balance (HLB) emulsifier having a hydrophilic-lipophilic balance of less than about 7, said % by weight being based on the total weight of the delivery system. 10
2. The delivery system as defined in Claim 1 wherein said silicone phase includes from about 10 to about 30% by weight alcohol.
3. The delivery system as defined in Claim 1 or 2 wherein said alcohol is ethanol, isopropanol or mixtures thereof. 15
4. The delivery system as defined in Claim 1, 2, or 3 wherein said emulsifier has a hydrophilic-lipophilic balance within the range of 3 to 7.
5. The delivery system as defined in any one of Claims 1-4 wherein said emulsifier is dioleyl methyl glucoside, glyceryl monoisostearate, triglyceryl diisostearate, polyethylene glycol (22) dodecyl polymer, triglyceryl diisostearate, sorbitan monooleate, polyglyceryl-2-sesquioleate, sorbitan diisostearate, and mixtures thereof. 20
6. The delivery system as defined in any one of Claims 1-4 wherein said emulsifier is dioleyl methyl glucoside.
7. The delivery system as defined in any one of Claims 1-6 wherein said volatile silicone fluid is present in an amount within the range of 5 to 40% by weight based on the total weight of the delivery system. 25
8. The delivery system as defined in any one of Claims 1-7 wherein said volatile silicone fluid is octamethyl-cyclotetrasiloxane, decamethylcyclopentasiloxane or hexamethyldisiloxane.
9. The delivery system as defined in any one of Claims 1-8 wherein the volatile silicone fluid is employed in a weight ratio to the emulsifier within the range of 0.5:1 to 40:1. 30
10. The delivery system as defined in any one of Claims 1-9 wherein said aqueous phase includes from about 40 to about 85% by weight water based on the total weight of the delivery system.
11. The delivery system as defined in any one of Claims 2-10 wherein said alcohol is present in an amount of less than 15% by weight.
12. The delivery system as defined in any one of Claims 1-11 wherein said aqueous phase further includes one or more preservatives in an amount within the range of from about 0.5 to about 2% by weight based on the total weight of the delivery system. 35
13. The delivery system as defined in Claim 12 wherein said preservative is methyl paraben, propyl paraben, butyl paraben, imidazolidinyl urea, dimethyldimethoyl hydantoin or mixtures thereof.
14. The delivery system as defined in any one of Claims 1-13 wherein decamethylcyclopentasiloxane is the volatile silicone fluid. 40
15. The delivery system as defined in any one of Claims 1-14 wherein said aqueous phase includes a humectant.
16. The delivery system as defined in any one of Claims 1-15 further including a topically active ingredient. 45
17. The delivery system as defined in Claim 16 wherein said topically active ingredient is one or more sunscreens, fragrance oils, moisturizers, emollients, humectants, topically active drugs, or anti-perspirants, cosmetic, colorant and mixtures of any two or more thereof.
18. A skin treatment composition comprising a delivery system as defined in Claim 16 or 17.
19. The composition as defined in Claim 18 wherein said topically active ingredient is a steroid. 50
20. The composition as defined in Claim 18 wherein said topically active ingredient is a sunscreen.
21. A skin treatment composition as described in any one of the Examples herein.